

The Art of Drainage

Deco Grate Systems





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Functionality is good...

Functionality and superior

design is better.

Functionality is important when using products in highly visible, public areas – but design is equally important.

An array of designs for every need.

BG-BLACKLABEL is our comprehensive range of high-quality decorative grates for trench drains. Our products can meet the highest aesthetic standards AND do the hard work.

Welcome to the world of BG-BLACKLABEL...

Yours

Ferdinando Lezza

Rounded contours, exceptional design.

VILLE

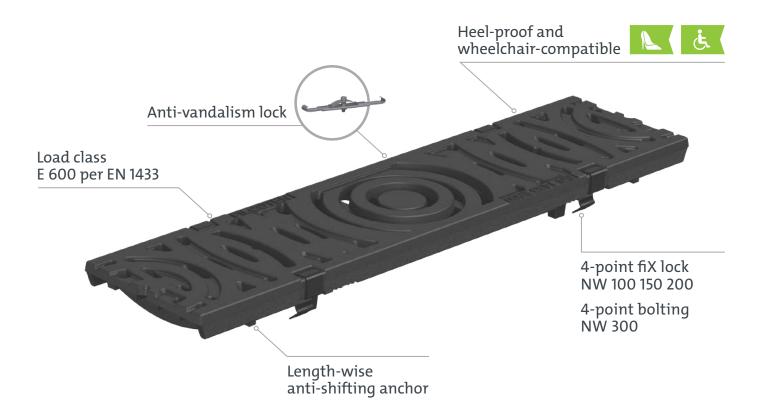
The geometric form of the circle was my inspiration for the design of VILLE. It represents uniqueness and perfection.



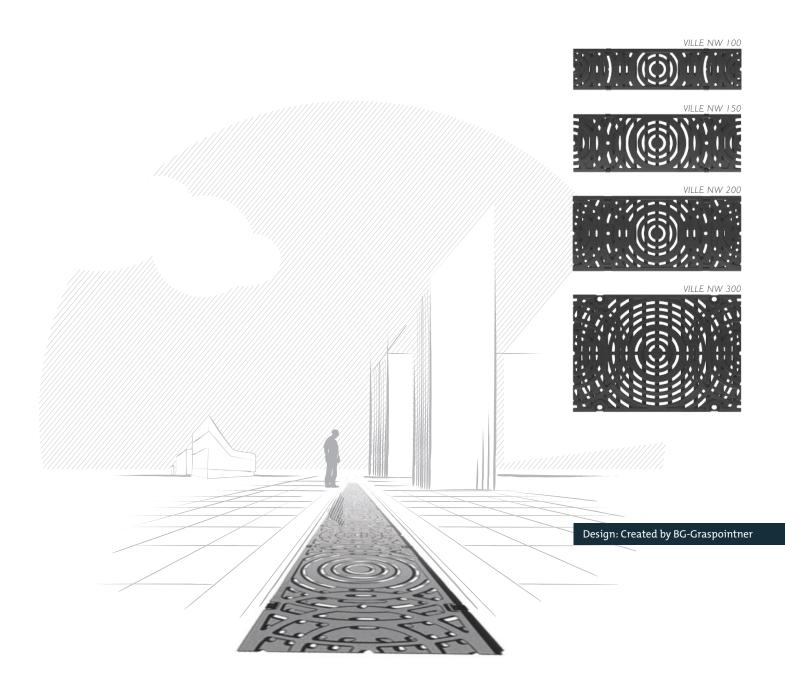
The intricate contours of the VILLE designer grate immediately catch the eye – a harmonious circular pattern that is at once geometric and organic.

Made of high-quality EN GJS 500-7 ductile cast iron, the grate is extremely robust and durable, and suitable for all FILCOTEN® systems.

The perfect union of purpose and design.





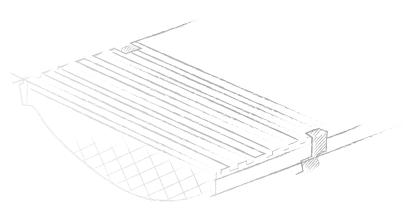


VILLE Decorative ductile cast iron grate Nominal width 100 / 150 / 200 / 300, class E600 kN per EN 1433

Item no.	Product	Locking system	Size inch	mm	Slot width inch	mm
17010180	VILLE decorative cast iron grate NW100	4-point fiX lock	19.68" / 4.8" / 0.79"	500 / 122 / 20	0.27"	7
17015180	VILLE decorative cast iron grate NW150	4-point fiX lock	19.68" / 6.77" / 0.79"	500 / 172 / 20	0.27"	7
17020180	VILLE decorative cast iron grate NW200	4-point fiX lock	19.68" / 8.74" / 0.79"	500 / 222 / 20	0.27"	7
17030180	VILLE decorative cast iron grate NW300	4-point bolting	19.68" / 13.66" / 0.98"	500 / 347 / 25	0.27"	7

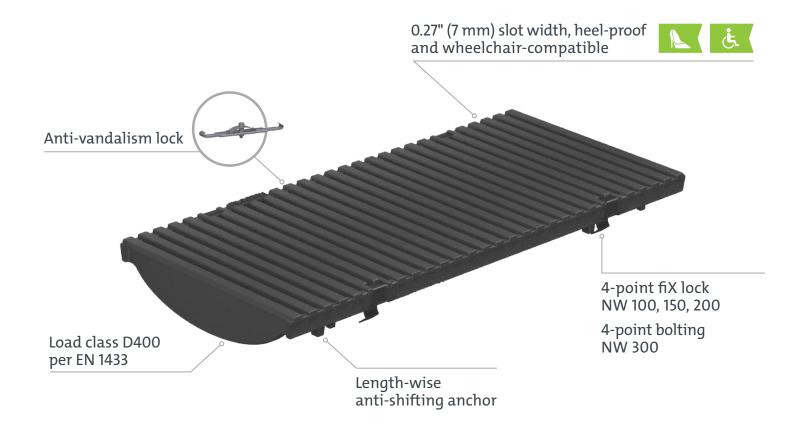
The road to tasteful design.

KIARO

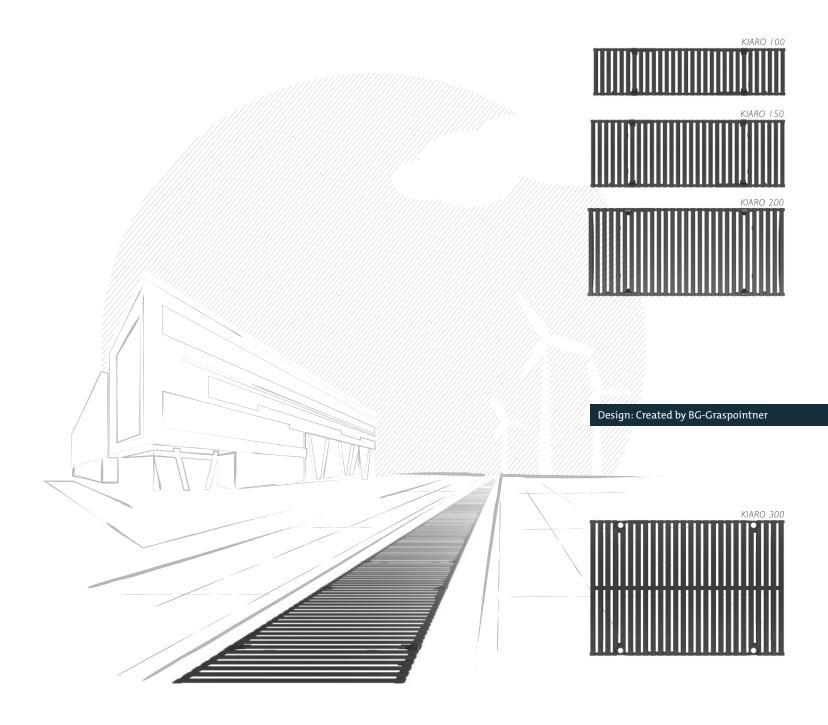


Crisp, straight lines define the look of this designer grate. With its smooth surface, this high-quality model works well in simple, elegant settings.

Don't let its good looks deceive you. KIARO is made of high-grade EN GJS 500-7 ductile cast iron. Here, function meets design, including several practical features.



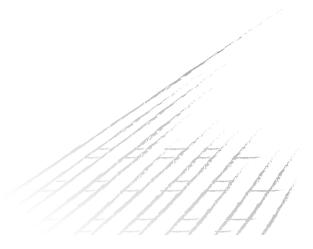




KIARO Decorative ductile cast iron grate Nominal width 100 / 150 / 200 / 300, class D400 kN per EN 1433

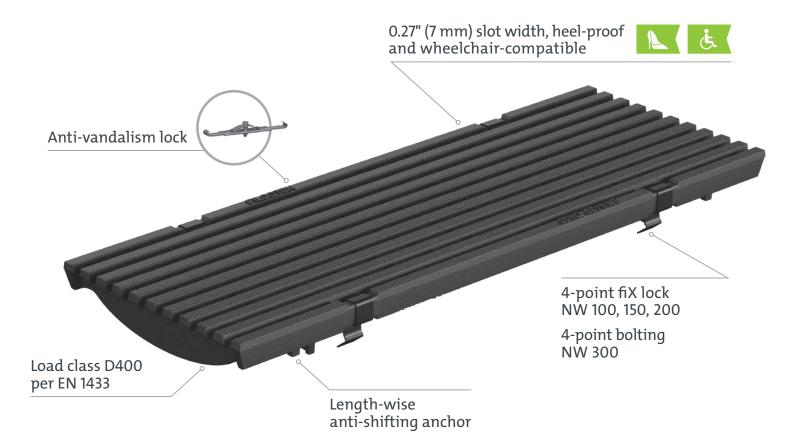
ltem no.	Product	Locking system	Size inch		Slot width inch	mm
17010183	KIARO decorative cast iron grate NW100	4-point fiX lock	19.68" / 4.8" / 0.79"	500 / 122 / 20	0.27"	7
17015183	KIARO decorative cast iron grate NW150	4-point fiX lock	19.68" / 6.77" / 0.79"	500 / 172 / 20	0.27"	7
17020183	KIARO decorative cast iron grate NW200	4-point fiX lock	19.68" / 8.74" / 0.79"	500 / 222 / 20	0.27"	7
17030183	KIARO decorative cast iron grate NW300	4-point bolting	19.68" / 13.66" / 0.98"	500 / 347 / 25	0.27"	7

The path to stylishness.

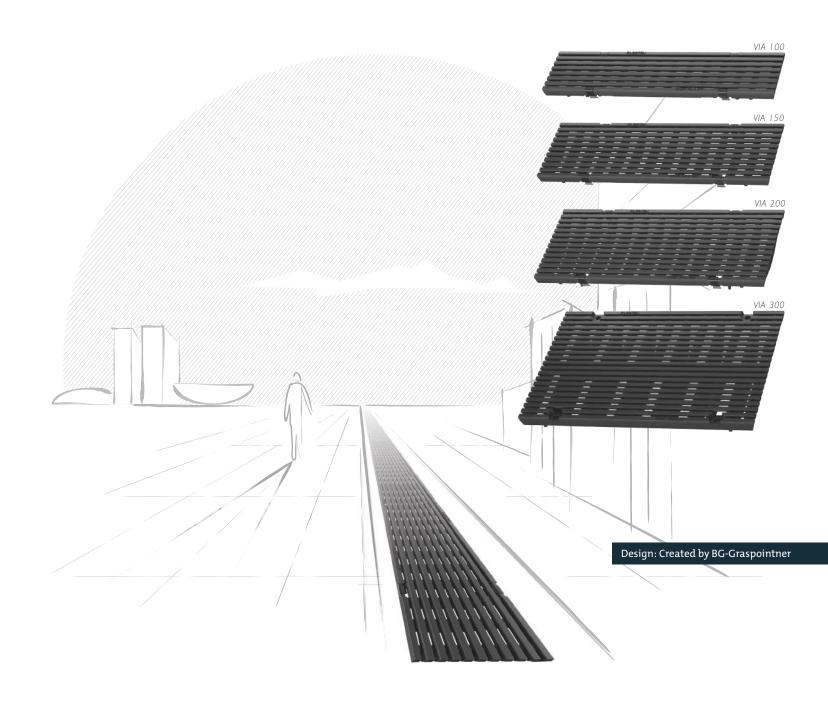


Like the KIARO model, the designer grate VIA has a clean line, and features longitudinal bars suitable for all FILCOTEN® drainage systems. Running length-wise rather than cross-wise, the bars create a path, blending subtly into the environment.

With a smooth surface made of EN GJS 500-7 ductile cast iron, this attractive, robust model has a massive, high-quality look.







VIA Decorative ductile cast iron grate Nominal width 100 / 150 / 200 / 300, class D400 kN per EN 1433

Item no.	Product	Locking system	Size inch	mm	Slot width inch	mm
17010184	VIA decorative cast iron grate NW100	4-point fiX lock	19.68" / 4.8" / 0.79"	500 / 122 / 20	0.27"	7
17015184	VIA decorative cast iron grate NW150	4-point fiX lock	19.68" / 6.77" / 0.79"	500 / 172 / 20	0.27"	7
17020184	VIA decorative cast iron grate NW200	4-point fiX lock	19.68" / 8.74" / 0.79"	500 / 222 / 20	0.27"	7
17030184	VIA decorative cast iron grate NW300	4-point bolting	19.68" / 13.66" / 0.98"	500 / 347 / 25	0.27"	7

Inspired by the glory of nature.

COMBEE

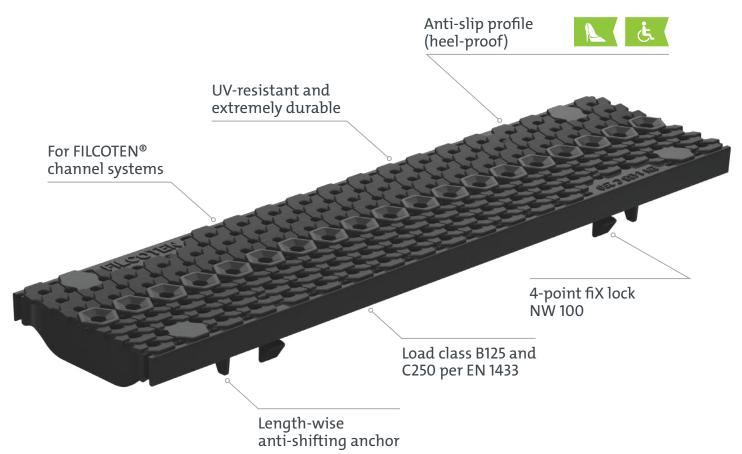


Sometimes the small things are the most important. In design, greatness lies in the detail. This has to do with my inspiration to give this grate a honeycomb pattern.

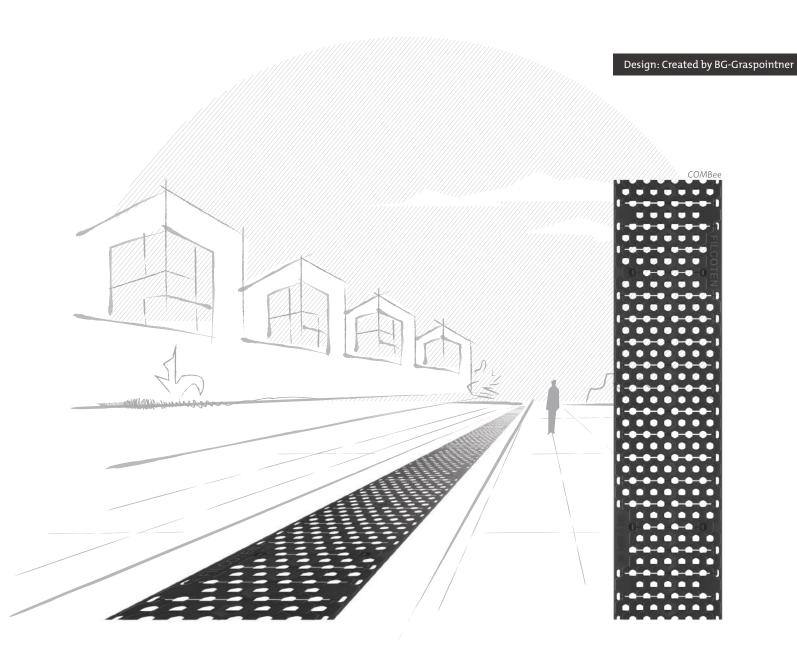
Steffen Bernauer | BG-Graspointner

This eye-catching honeycomb design will raise the style level of any setting. Part of the BLACKLABEL line, and synonymous with technological excellence, the COMBee is made of PA6 polyamide.

This semi-crystalline thermoplastic is extremely stable, with good damping and wear characteristics, and is highly resistant to many oils, greases and fuels.







COMBEE Decorative composite grate Nominal width 100, class B125 kN and C250 kN per EN 1433

Item no.	Product	Locking system	Size inch	mm	Slot width inch	mm
17010401	COMBEE decorative grate NW100, cl. B	4-point fiX lock	19.68" / 4.8" / 0.79"	500 / 122 / 20	Ø 0.27"	Ø 7
17010402	COMBEE decorative grate NW100, cl. C	4-point fiX lock	19.68" / 4.8" / 0.79"	500 / 122 / 20	Ø 0.27"	Ø 7

Design as an expression of your personality. BLACKLABEL INDIVIDUAL

With BLACKLABEL INDIVIDUAL you can unleash your creativity. Design your own unique grate and leave the manufacturing to us. Our team will work closely with you to ensure that your vision becomes reality.

Making your individual designer grate.

Design phase
 Using sketches and drawings, you design the grate.

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Planning and advice
 Contact us to arrange a consultation.

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Implementation
 A technician makes a 3D design model based on your sketches.

 \mathbb{Z}

• Feedback

You review the 3D model of your grate and provide feedback.

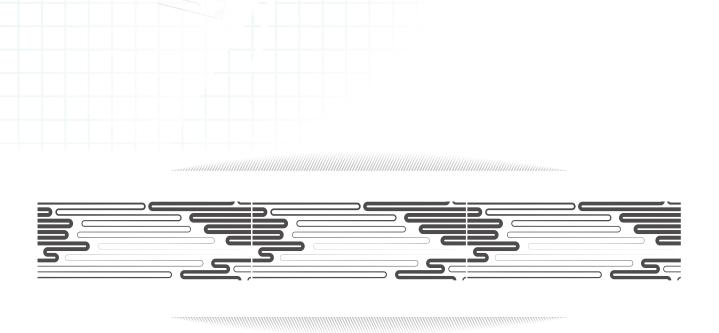
7

Production

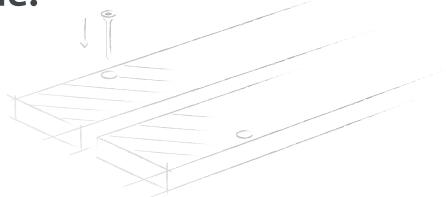
After any adjustments are made based on your feedback, the grate goes into production in the desired quantity.







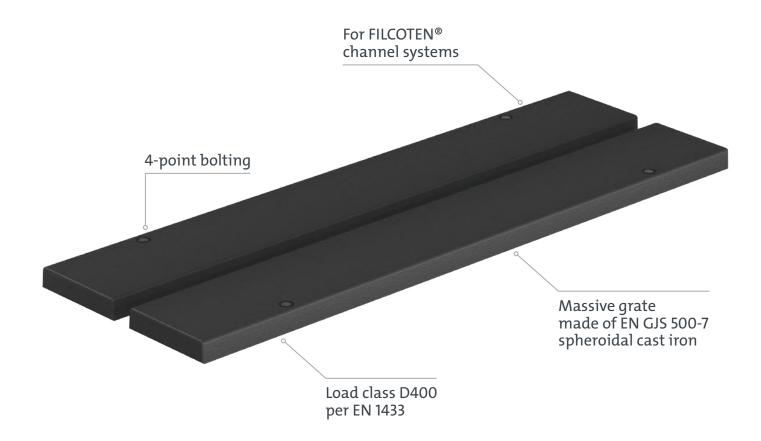
Elegance all down the line. PIAZZA



Elegance is often associated with a minimalist approach. This attractive slotted grate blends seamlessly into any environment, while maintaining a hard-working function.

This massive, nearly closed slotted grate makes a bold impression as a design element, highlighting its top-quality production material.

Made of EN GJS 500-7 ductile cast iron, it is durable, stable, extremely efficient and suitable for all FILCOTEN $^{\circ}$ drainage systems.







PIAZZA Decorative ductile cast iron grate Nominal width 100, class D400 kN per EN 1433

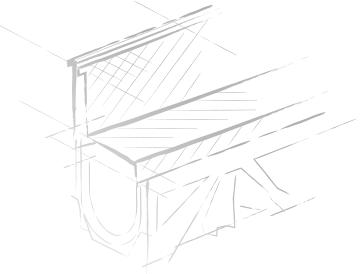
ltem no.	Product	Locking system	ocking system Size inch		Slot width inch	mm
	PIAZZA decorative cast iron grate NW100	4-point bolting	19.68" / 4.8" / 0.79"	500 / 122 / 20	0.59"	15

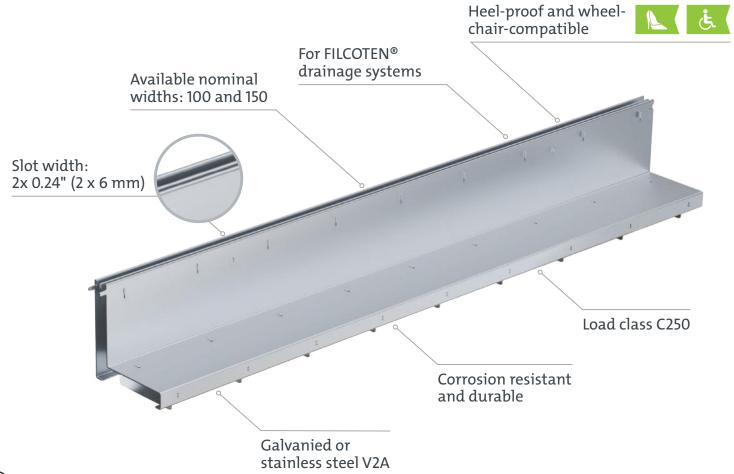
Because good design is unobtrusive.

SLOT TOP 25 HEEL-PROOF

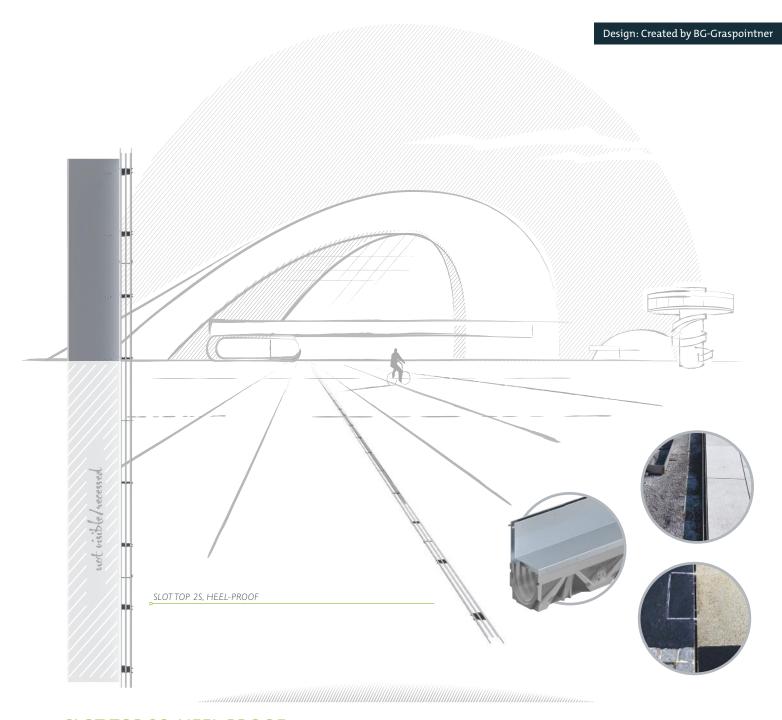
High quality meets subtle design. The slot top solutions made of stainless or galvanized steel have a lasting impression. Performance matches looks in this elegant, robust grating.

The high-quality slot top offers technical refinement, with a heel-proof dual-slot design and delivers excellent drainage performance.









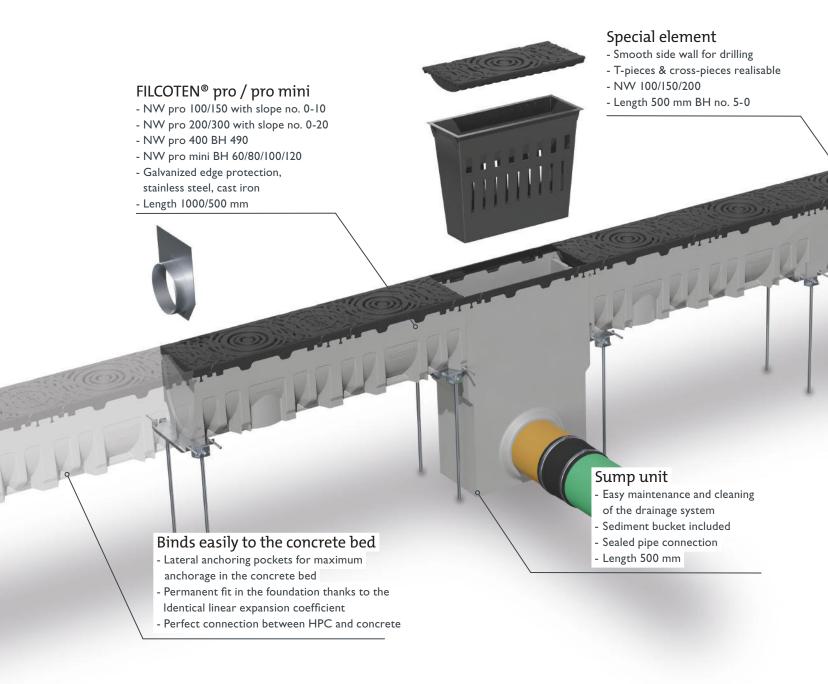
SLOT TOP 2S, HEEL-PROOF Nominal width 100 / 150, class C250 kN per EN 1433

Item no.	Product	Material	Size inch	mm	Slot width inch	mm
17111204	SLOT TOP 2S, HEEL-PROOF NW100	Galvanized	39.37" / 4.8" / 5.23", SH 4.33"	1000 / 123 / 133, SH110	2x 0.24"	2x 6
17111205	SLOT TOP 2S, HEEL-PROOF NW 100	Galvanized	19.68" / 4.8" / 5.23", SH 4.33"	500 / 123 / 133, SH110	2x 0.24"	2x 6
17111304	SLOT TOP 2S, HEEL-PROOF NW100	Stainless steel V2A	39.37" / 4.8" / 5.23", SH 4.33"	1000 / 123 / 133, SH110	2x 0.24"	2x 6
17111305	SLOT TOP 2S, HEEL-PROOF NW 100	Stainless steel V2A	19.68" / 4.8" / 5.23", SH 4.33"	500 / 123 / 133, SH110	2x 0.24"	2x 6
17116204	SLOT TOP 2S, HEEL-PROOF NW I 50	Galvanized	39.37" / 7.09" / 5.23", SH 4.33"	1000 / 180 / 133, SH110	2x 0.24"	2x 6
17116205	SLOT TOP 2S, HEEL-PROOF NW I 50	Galvanized	19.68" / 7.09" / 5.23", SH 4.33"	500 / 180 / 133, SH110	2x 0.24"	2x 6
17116304	SLOT TOP 2S, HEEL-PROOF NW150	Stainless steel V2A	39.37" / 7.09" / 5.23", SH 4.33"	1000 / 180 / 133, SH110	2x 0.24"	2x 6
17116305	SLOTTOP 2S, HEEL-PROOF NW 150	Stainless steel V2A	19.68" / 7.09" / 5.23", SH 4.33"	500 / 180 / 133, SH110	2x 0.24"	2x 6

Detailed planning for an outstanding system

FILCOTEN® HPC is a high-performance concrete that combines outstanding technical properties with eco-sustainability. The optimized, high-density structure of HPC allows manufacturing of lightweight drainage channels that have the same stability and load capacity as conventional concrete systems. FILCOTEN® requires less raw materials and the products are 100% recyclable¹, certified pollutant-free², making FILCOTEN® a unique environmentally friendly product.









Verified LCA (Life Cycle Assessment)

- Low greenhouse gas emission levels
- Produced using an exclusively green power



FILCOTEN® tec e/v Commercial Duty | E600



FILCOTEN® pro e/v Heavy Duty | E600



FILCOTEN® pro mini e/v Heavy Duty | E600

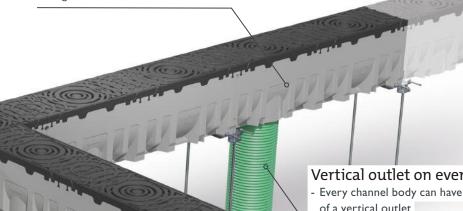


FILCOTEN° pro g Extra Heavy Duty | F900



FILCOTEN® tec

- NW 100 with slope no. 0-20
- NW 150 BH 190
- NW 200 BH 195
- Galvanized or stainless steel edge protection
- Length 1000/500 mm



Vertical outlet on every channel

- Every channel body can have the possibility of a vertical outlet

Rebar support

- Installation using rebar supports possible
- Channel elements laid on rebar supports before being fully encased in concrete

Lived Sustainability: FILCOTEN® HPC (High Performance Concrete)

- Cement-bound mineral material
- Extremely durable, stable and UV-resistant
- 100% recyclable certified ¹⁾

Because a thing of beauty should last. MATERIALS USED

BLACKLABEL designer grates use only high-quality materials. These products are exceptionally robust, durable and high-quality. The superiority is recognizable, as is the outstanding design.

CAST IRON

We use high-quality, graphite-rich ductile iron, also known as spheroidal or nodular cast iron to manufacture our grates and covers. The specific properties of EN GJS 500-7 make it the ideal material for cast iron grates.

CORTEN STEEL

Corten steel (Cor-Ten or weathering steel) is a special kind of steel that naturally develops an attractive orange-red protective coating or "patina" over time. The patina protects steel from rust perforation, making it a superb material for crafting interesting, designer elements like our channel cover. Corten steel covers per EN 10027-1: S 355J2W are precision-cut and refined by laser.

POLYAMIDE PLASTIC

Our COMBee grate is made of polyamide plastic – a semicrystalline thermoplastic that has balanced mechanical properties. Polyamide is durable, has good damping and wear properties and is resistant to many oils, greases and fuels.

GALVINISED STEEL

We use Z275 galvanized sheet steel for many of our steel products, such as our slotted top attachments. Both sides are hot-dip galvanized to extend the shelf life, and protect the steel against corrosion even in areas where steel surfaces are exposed, such as cut edges.

STAINLESS STEEL

Nearly all of our steel products are available in 1.4301 stainless steel, often referred to as V2A for short. This is an austenitic, acid-resistant chrome-nickel steel with good polishability and formability for deep drawing, bending and roll-forming. Because of its excellent corrosion and acid-resistance properties, stainless steel is used for a wide variety of applications in the food industry and swimming pools.



There are two main loading class standards in the trench drain industry to help specifiers select the appropriate grate:

	ANSI A112.21.1M	Grates and top rims shall be designed to meet the following loading classifications in a static condition.	
***	Light Duty	All grates having safe live load (as calculated in paragraph 6.1.6 of the ANSI Standard) under 2,000 lbs. (900 kg.) For pedestrian foot traffic only.	
Ä	Medium Duty	All grates having safe live load (as calculated in paragraph 6.1.6 of the ANSI Standard) between 2,000 lbs. (900 kg.) and 4,999 lbs. (2,250 kg.) For light pneumatic tire traffic only. Sidewalks and residential parking.	
A B	Heavy Duty	All grates having safe live load (as calculated in paragraph 6.1.6 of the ANSI Standard) between 5,000 lbs. (2,250 kg.) and 7,499 lbs. (3,375 kg.) For Commercial Pneumatic tire traffic patterns and tractor trailors.	
	Extra Heavy Duty	All grates having safe live load (as calculated in paragraph 6.1.6 of the ANSI Standard) between 7,500 lbs. (3,375 kg.) and 10,000 lbs. (4,500 kg.) For forklift traffic. Roads and Highways. H-20 Load Rated.	
	Special Duty	All grates having safe live load (as calculated in paragraph 6.1.6 of the ANSI Standard) over 10,000 lbs. (4,500 kg.) For airport traffic.	
	DIN 19580/ EN1433	Grates and top rims shall be designed to meet the following loading classifications in a static condition.	
the state of the s	Load Class A	Light Duty Grate design load up to or exceeding 3,372 lbs per foot. (15 kN). For pedestrian foot traffic only.	
Ä	Load Class B	Medium Duty Grate design load of at least 28,100 lbs per foot. (125 kN). For light pneumatic tire traffic only. Sidewalks and residential parking.	
A	Load Class C	Heavy Duty Grate design load of at least 56,200 lbs per foot. (250 kN). Commercial Applications.	
	Load Class D	Grate design load of at least 89,920 lbs per foot. (400 kN). For pneumatic forklift traffic. Extra Heavy Duty. Roads and Highways. H-20 Load Rated.	
	Load Class E	Grate design load of at least 134,800 lbs per foot. (600 kN). For Commercial Solid tire traffic patterns, and impacts from steel struts or metal wheels (forklifts).	
	Load Class F	Grate design load of at least 202,320 lbs per foot. (900 kN). For airport traffic. Requires Engineer designed system, please call for additional information.	

Transportation Classifications

The American Association of State Highway and Transportation Officials' (AASHTO) "Standard Specification for Highway Bridges" defines H-20 loading as a two-axle truck with a maximum dual-wheel load of 16,000 lbs. HS-20 loading is defined as a tractor truck with a tandem axle semi-trailer with a dual-wheel load of 16,000 lbs.

The FAA (Federal Aviation Administration) Advisory Circular AC 150/5320-6D describes aircraft loading as 100,000 lbs. placed over a $9" \times 9"$ area. The Americans with Disabilities Act (ADA) stipulates that the slot width be limited on gratings in walkways and elongated slots must be placed longitudinally so that they are perpendicular to the dominant direction of travel.

Heel-proof is defined as slots or perforations that are less than $\frac{1}{4}$ " in width or diameter.

Knowledge is power – especially with such fine products...

ADDITIONAL BROCHURES AND CATALOGUES.

All brochures and catalogues are available for download on our website. A convenient way to find out about our entire product range.







FILCOTEN® General Brochure

Our new BG product catalogue about FILCOTEN® tec, pro and one – especially for North American clients.



Gatic Slotdrain

Read more about our new drainage system especially made for high volume of water and extra heavy duty loads.



Parking Drainage Solution

Read more about our new drainage system especially for park garages.



Gatic Ports & Airports

Read more about our new drainage system especially made for high volume of water and extra heavy duty loads.



FILCOTEN® one

Get more information about our new FILCOTEN® one – The monolithic drainage system.





GRASPOINTNER
Sustainable innovation.

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